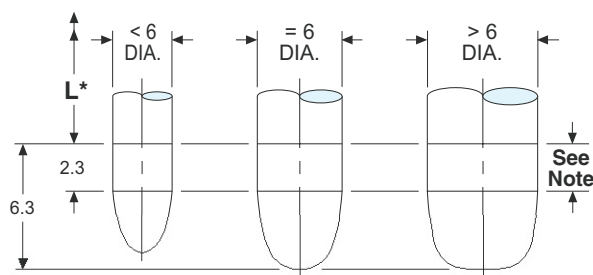
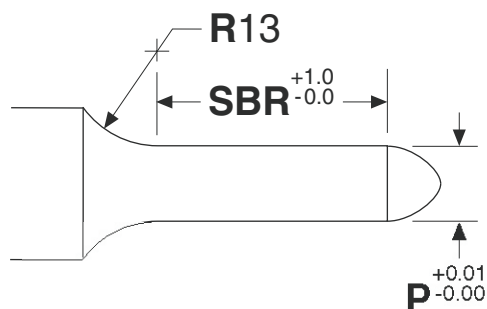


Parabolic Pilot



* "L" Length of pilot does not include 6.3mm lead.

Note:

This 2.3mm length allows full diameter registration before punches make contact with the material.

LBSP

Light-Duty
Ball-Lock
Solid
Parabolic

HBSP

Heavy-Duty
Ball-Lock
Solid
Parabolic

0.01 

A2 Steel - HRC 60-63
M2 Steel - HRC 60-63

BEP Code	"D"	Point Length "SBR"					Length "L"								Min. "P"
		10	13	19	25	32	63	71	80	90	100	110	125	150	
LBSP	6	10	13				63	71	80	90	100				1.3
LBSP / HBSP	10		13	19			63	71	80	90	100	110			1.3
LBSP / HBSP	13		13	19			63	71	80	90	100	110	125		2.0
LBSP / HBSP	16		13	19	25			71	80	90	100	110	125	150	4.9
LBSP / HBSP	20		13	19	25			71	80	90	100	110	125	150	5.9
LBSP / HBSP	25		13	19	25			71	80	90	100	110	125	150	7.9
LBSP / HBSP	32		13	19	25				80	90	100	110	125	150	9.9
LBSP	38			19	25				80	90	100	110	125	150	11.9
LBSP / HBSP	40			19	25	32			80	90	100	110	125	150	11.9

SPSP

Standard
Punch
Solid
Parabolic

DPSP

Dowel
Punch
Solid
Parabolic

0.005 

SKD11/D2 Steel - HRC 60-63
SKH51/M2 Steel - HRC 60-63

BEP Code	"D"	Point Length "SBR"					Length "L"								Min. "P"	Head Dia. "H"
		10	13	19	25	32	63	71	80	90	100	110	125	150		
SPSP	5	10	13				63	71	80						1.2	8
SPSP	6	10	13				63	71	80	90	100				1.3	9
SPSP	8	10	13				63	71	80	90	100				1.4	11
SPSP / SPDP	10	10	13	19			63	71	80	90	100	110			1.8	13
SPSP / SPDP	13	10	13	19			63	71	80	90	100	110	125		3.0	16
SPSP / SPDP	16		13	19	25			71	80	90	100	110	125	150	5.6	19
SPSP / SPDP	20		13	19	25			71	80	90	100	110	125	150	5.6	23
SPSP / SPDP	25		13	19	25			71	80	90	100	110	125	150	5.6	28
SPSP / SPDP	32			19	25	32			80	90	100	110	125	150	9.8	35
SPSP	40			19	25	32			80	90	100	110	125	150	11.9	43

BRAHMADEVI ENGINEERING PRODUCTS

Regd. Office : 19, Martand Chowk, INDORE - 452 007 (M.P.) INDIA
Ph. : +91 - 731 - 2720243, Fax : +91 - 731 - 2721554
E-mail : ishan1809@yahoo.com, ruchir@diespares.com Website : www.diespares.com